

STRUCTURAL SOLUTIONS, P.A.*

Structural Engineering ■ Investigations ■ Consulting

GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-6012-110-15		Test Date:	7/30/2018		Project No.:	18-082			
Design Pressures:	+18.6 psf, -21.4 psf		Report Date:	10/12/2020		Model #	600			
Test Pressures:	+27.9 psf, -32.1 psf		Test Location:	Entrematic, Winston-Salem, NC						
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Any Roof Slope; Enclosed Building									
	Exp. B, 30' MRH		Exp. C, 15' MRH		Exp. C, 25' MRH		Exp. D, 15' MRH		Exp. D, 25' MRH	
	141 mph		128 mph		122 mph		116 mph		112 mph	
Witnessed By:	Robert Richardson - Entrematic / Amarr; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.									

Description of Test Specimen:

A 12'-0" wide x 7'-0" high sectional garage door, one section wide by four sections high, each section being 2" thick by 21" high 25ga galvanized steel sheet. Each section was reinforced with 20ga galvanized steel struts as follows: one 2" and one 3" strut on the bottom and 3rd sections, and one 3" strut on the 2nd and top sections. The door sections were connected together with one 14ga galvanized steel end hinge at each end stile and one 14ga galvanized steel center hinge at 2 interior stiles as shown on the drawing. Model 600 manufactured by Entrematic was used in the test. The test unit is further described on Drawing IRC-6012-110-15.

Manner of Testing:

This test was conducted at Entrematic, 165 Carriage Ct., Winston-Salem, NC, which is accredited by the American Association for Laboratory Accreditation, Certificate #2595.01. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in DASMA 108-12 and ASTM E330-14. Both positive and negative pressures were tested. The specimen was installed in an enclosure framed with welded structural steel and covered with 3/4" thick plywood. The door was covered with 2 mil plastic sheeting to prevent leakage of air pressure. One pressure blower was attached to the enclosure with flexible ducting to provide the positive and negative pressures. Pressure transducers connected to a computer were used to measure and record the pressures in the enclosure.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

Step 1: Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2: Unload the door for 1 to 5 minutes.

Step 3: Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4: Unload the door for 1 to 5 minutes.

Step 5: Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds.

Step 6: Repeat 1 through 5 above for negative pressure.

Observations:

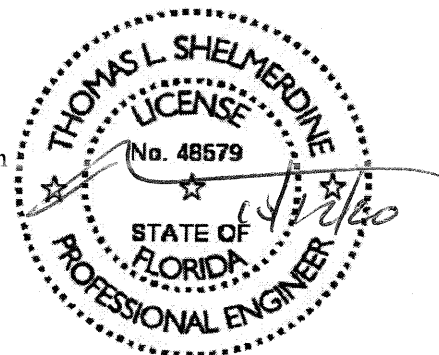
No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

The 12'-0"x7'-0" Model 600 as described on drawing IRC-6012-110-15 meets or exceeds the testing criteria as described above. By comparison to the construction of the 12'-0"x7'-0" Model 600, the following doors also meet or exceed the above testing criteria, when constructed in accordance with drawing IRC-6012-110-15:

- 12' x 7' Model 950 doors (which are constructed of thicker 24 gauge steel in lieu of 25 gauge steel)
- 12' x 7' Model 650 doors (which have the "Oak Summit" embossment pattern)
- 12' x 7' Amarr Stratford 1000, Heritage 1000, and Oak Summit 1000 doors, which are alternate names for Model 600, 950 and 650.
- 12' x 7' Amarr Stratford 2000, Heritage 2000, and Oak Summit 2000 doors, which are Model 600, 950 and 650 doors with drop-in insulation.
- Model 600, 650, 950, Amarr Stratford 1000, Heritage 1000, Oak Summit 1000, Stratford 2000, Heritage 2000, and Oak Summit 2000 doors with widths up to 12'-0" and heights up to 14'-0"
- Short, Long, Flush, and Oak Summit Panels, which are alternate embossment patterns in the skin
- 6 short panel (18 1/2" x 11") or 3 long panel (38 1/2" x 11") windows may be installed in 1 section (3/32" SSB glass - meets ASTM E1300-04)

Submitted By:



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